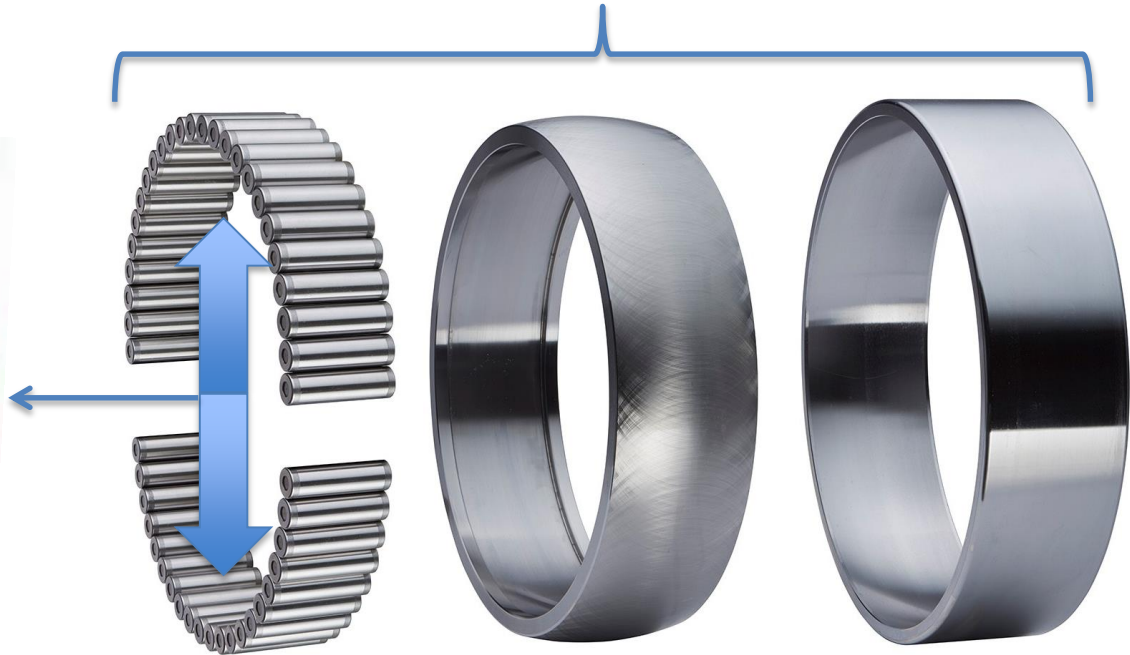


Mounting procedure SACRB for S-Tec Rolls

Mounting
support
ring



SACRB without inner ring



- 1) Fit/ mount the separate packed inner ring on the roller shaft
- 2) The set consisting of the two outer rings, the full set of rollers (these three parts are parts of the SACRB) and the mounting support ring will be mounted in the bearing housing. Push the bearing and housing now towards the roll body. The rolling elements will slide from the support ring on the inner ring which is mounted on the roller shaft.